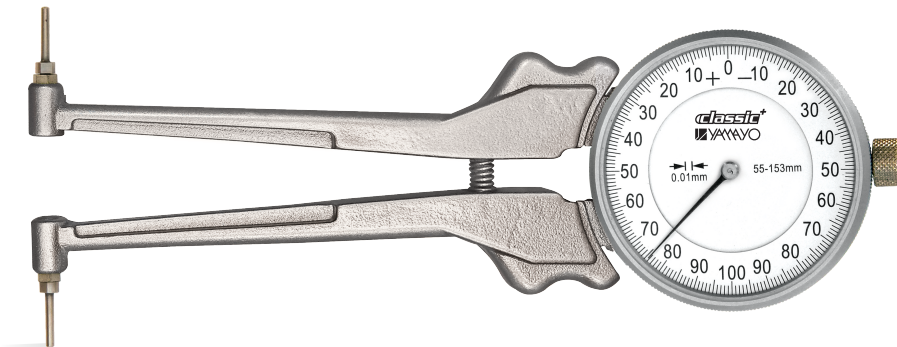


# Internal Dial Caliper Gauge



## FEATURES

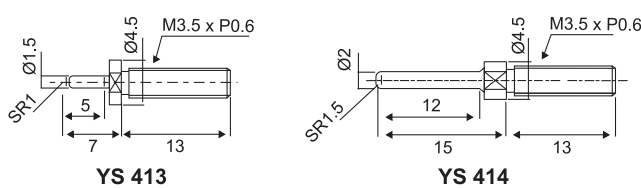
- Internal dial caliper gauge can measure internal diameter of cylindrical work piece and recessed groove diameter.
- Set dimension within  $\pm 1$  mm (indication range 2mm) can be comparatively measured by alternatively using auxiliary spare contact point in accordance with measured dimension.
- Please set standard dimension within measuring range with micrometer or ring gauge.
- Provided with a set of interchangeable spare measuring contact points that enables to measure various dimensions.

## SPECIFICATIONS & DIMENSIONS

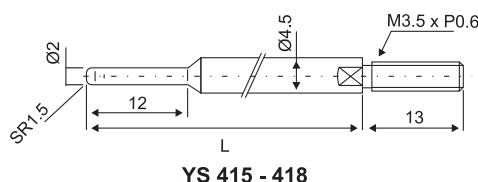
\* $\varnothing D$  = Measuring Range - 2H

Order No.	Graduation (mm)	Measuring Range (mm)	Indicating Range (mm)	Accuracy ( $\mu$ m)	Measuring Face (N)	Weight (g)	Spare Contact Code	Point Measuring Range (mm)	Maximum Depth A (mm)	Entrance Diameter (mm)	Groove Depth H (mm)	Minimum Groove B (mm)
YM-882	0.01	55-153	2	$(\pm)20$	3 or less	240	YS-413	55-73	90	45-53	5	3.5
							YS-414	71-89		54-72	8.5	
							YS-415	87-105		70-88	8.5	
							YS-416	103-121		86-104	8.5	
							YS-417	119-137		102-120	8.5	
							YS-418	135-153		118-136	8.5	

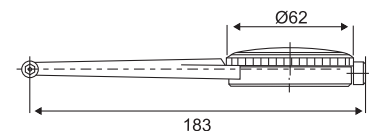
### Dimensions: Spare Contact Points



Order No.	L
YS 415	23
YS 416	31
YS 417	39
YS 418	47



### External Dimensions



### Dimensions

